

BJ362

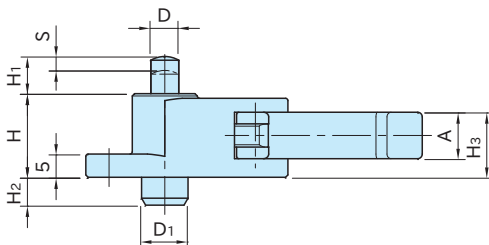
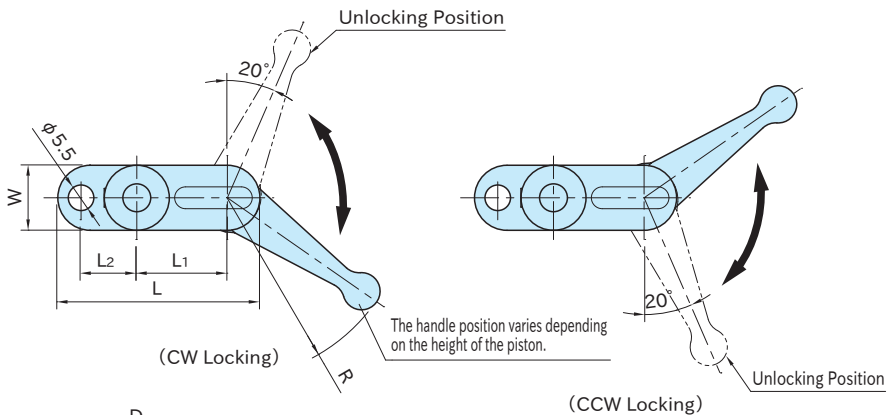
COMPACT WORK SUPPORTS WITH CAM HANDLE



★Key Point

Prevent chattering and deflection.

Body/Pin	Piston	Cam Handle
S45C steel Black oxide finished	SCM440 steel Black oxide finished HRC50-55	Die-cast zinc Chrome plated



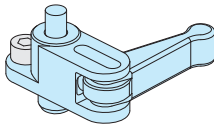
Part Number	Locking Direction	H	H ₁	S	D	L	W	R	A	H ₃	D ₁	H ₂	L ₁	L ₂
BJ362-06001R	CW	18	8	3	6	43.5	14	39	10	14	10	6	19.5	12
BJ362-06001L	CCW													
BJ362-10001R	CW	25	10	4	10	50.4	18	50	13	18.5	14	9.5	22.4	14
BJ362-10001L	CCW													

Part Number	Allowable Operating Load (N)*	Support Capacity (N)	Piston Spring Force (N)	Locking Mechanism	Weight (g)
BJ362-06001R	80	200	1.5~3	Spiral Cam Cam Angle: 4°	76
BJ362-06001L					
BJ362-10001R					
BJ362-10001L	100	400	1.8~3		140

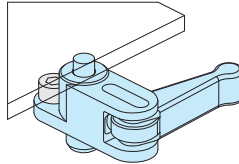
*)Allowable load to operate the handle.

How To Use

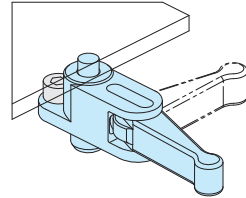
How To Operate



① Unlocked
No workpiece loaded.

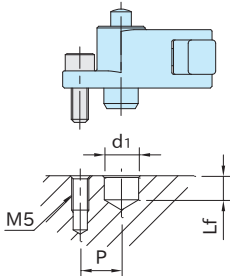


② Workpiece Loading
Load a workpiece,
and the piston lowers.



③ Locking
Turn the handle to lock the piston.

Mounting-Hole Dimensions



Drill a tapped hole and a locating-pin hole as specified below.

Size	d ₁ (^{+0.3} / ₀)	Lf	P
BJ362-06001	10	7	12
BJ362-10001	14	10.5	14

Feature

The built-in disc spring prevents loosened locking.

